

TECHNICAL SHEET

TSP 720 – Finixa 2K spray putty 250ml

Description

2K spray putty for a fast repair of rough surface structures. (e.g. Hail-dents, rough metal structures, deep sanding marks, orange peel structures, pin holes; others)
A combination of long potlife and high build capacity makes applying spray putty easy and convenient with perfect surface results.

Specifications

Fast drying high build 2K polyester spray putty.

A SMART repair solution:

- Fast drying, sandable after 1 hour curing at 20°C and normal humidity.
- High build capacity up to 100µm in 3 layers (leave flash off 5' between layers).
- Excellent adhesion on bare metal, galvanized substrates and sanded old paint jobs.
- Can be sprayed over with all common 1K primer and 2K Topcoat Systems on the market.
- Isocyanate-free

Substrates

- Bare metal
- Galvanized substrates
- Old paint jobs, cleaned and sanded

Application

Activate the 2K aerosol:

1. Shake the spray can well for 2 minutes
2. Remove the red push button from the cap on top of the spray can
3. Turn the spray can upside down
4. Place the push-button straight (!) on the pin at the bottom of the can
5. Press it firmly and shake the spray can again for 2 minutes, so that both components can mix with each other to start the the hardening process
6. After mixing the 2 components, the prepared spray putty must be sprayed within 24 hours. Depending on environmental factors (temperature) this can be longer or shorter.

Tip: You can extend the life of the spray can by storing it in the refrigerator immediately after use. However, this can lead to quality loss to which we do not give guarantee on.

Personal protection:

Spray mask
Gloves
Coverall

Preparation:

Spray 2 coats (20 – 40 µm) for a distance of 15-20cm
Leave 5 – 10 min flash off time between the coats

Drying time (20°C at 60% humidity):

Dust-free: after +-10 min

Tack free:

1 layer - after approx. 1 h (20 µm)

2 layers – after approx. 2 h (40 µm)

Ready for sanding after 8 – 9 h.

The drying times refer to a dry film thickness of 20 – 40 µm

Forced drying 60°C:

Flash off: 10 min

Curing time : 20 min

The drying times refer to a dry film thickness of 20 – 40 µm

Forced drying IR 60°C:

Flash off: 10 min

Full bake: 15 min

The drying times refer to a dry film thickness of 20 – 40 µm

Finishing:

Can be sanded after curing and then further finished with all common primers and paints.

Storage & disposal:

Shelflife : 36 months after production.

Storage: keep in a dry well ventilated area and away from direct sunlight and frost, Recommended Storage temperature between 15°C-41°F and 25°C-77°F

Disposal: The emptied aerosols are suitable for household collection.

The above information is given in good faith, but the user should assure himself that the performance of the product is sufficient for his application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Chemicar Europe cannot be held responsible for product failure unless full testing has been carried out. The client has to decide on the product suitability for their own applications.