

			SCRATCHES NO DENTS	DEEP SCRATCHES DENTS METAL WORK
DEGREASING		LSP PRESSURE SPRAYER PREMIUM, DGR SILICONE REMOVER, SOF 19-52 DEGREASING CLOTHS	1	1
PAINT REMOVING		SPDA SANDING DISC Ø150MM - MULTIHOLE P80 - P120 - P150 OR SFDC SHARPWHITE SANDING FILM DISC Ø150MM MULTIHOLE P80 - P120 - P150, SAM 51 PREMIUM PNEUMATIC ECCENTRIC SANDING MACHINE	SKIP STEP	2
METALWORK			SKIP STEP	3
FILLING		GAP 00-93 POLYESTER PUTTY, GAP 52 HARDENER, PPM 20-25-40 SPREADER: METAL, PLASTIC OR RUBBER	SKIP STEP	4
DRYING		IR 10 MIN	SKIP STEP	5
PUTTY SANDING		SAB 31 SANDING BLOCK, SPSB SANDING STRIP P80 - P120 - P220 - P320, SAM 51 PREMIUM PNEUMATIC ECCENTRIC SANDING MACHINE, SFDC OR SPDA SANDING DISC Ø150MM P120 - P220 - P320	SKIP STEP	6
			SKIP STEP	7
ENLARGING		SPDA SANDING DISC Ø150MM - MULTIHOLE P320 - P400 OR SFDC SHARPWHITE SANDING FILM DISC Ø150MM MULTIHOLE P320 - P400, SAM 51 PREMIUM PNEUMATIC ECCENTRIC SANDING MACHINE	2	8
DEGREASING		LSP PRESSURE SPRAYER PREMIUM, DGR SILICONE REMOVER, SOF 19-52 DEGREASING CLOTHS	3	9

PRIMING		TSP 1500 PRIMER UV	4	10
DRYING		UV 2 MIN, UVL 00 UV CURING LAMP, UVL 01 TRIPOD FOR UV CURING LAMP	5	11
PRIMER SANDING		SAB 31 SANDING BLOCK, SPSB SANDING STRIP P320 - P400, SAM 50 PREMIUM PNEUMATIC ECCENTRIC SANDING MACHINE, SFDC OR SPDA SANDING DISC Ø150MM P400 - P500	6	12
			7	13
FINE SANDING		SAM 50 PREMIUM PNEUMATIC ECCENTRIC SANDING MACHINE, SFDC OR SPDA SANDING DISC Ø150MM P500 - P600 - P800	8	14
DEGREASING		LSP PRESSURE SPRAYER PREMIUM, DGR SILICONE REMOVER, SOF 19-52 DEGREASING CLOTHS	9	15
THOROUGH CLEAN		TAK 00-30 TACK RAGS SMOOTH	10	16
APPLYING BASE COAT		GPS GREEN PAINT SYSTEM GREEN 125µm - WHITE 190µm, GAC MIXING PADDLES, SPG 800 HIGH TRANSFER SPRAY GUN - BASE	11	17
APPLYING CLEAR COAT		GPS GREEN PAINT SYSTEM GREEN 125µm - WHITE 190µm, MPP MIXING PADDLES, SPG 900 HIGH TRANSFER SPRAY GUN - CLEAR	12	18